

# Territorial Adaptation in Roman Concrete Engineering: Archaeometric Analysis of Provincial Formulations and Their Legacy in Sustainable Material Science

Roman concrete (*opus caementicium*) represents one of antiquity's most enduring technological achievements. While the volcanic ash-based formulations of central Italy are well-documented, this study establishes that provincial engineers systematically developed regionally optimized concrete recipes using locally available materials. Through comparative archaeometric analysis of mortars from three key sites in Roman Britain—Londinium's riverine infrastructure, Eboracum's military architecture, and Hadrian's Wall frontier fortifications—we demonstrate how crushed ceramics, calcined clays, and basaltic aggregates effectively replaced Italian pozzolana. Material characterization via SEM-EDS and XRD reveals these adaptations consistently achieved compressive strengths of 15-25 MPa while exhibiting distinctive chemical signatures. This territorial approach not only reflects practical resource management but constitutes a sophisticated decentralized innovation network. The paper further argues that these ancient formulations anticipated modern geopolymers by 2,000 years, offering actionable models for contemporary low-carbon construction. By synthesizing archaeological fieldwork, classical texts, and modern materials science, this research reframes Roman engineering as an ecologically responsive tradition with direct relevance to 21st-century sustainability challenges.

## 1. Introduction

The intact state of marine structures like Portus Cosanus (2nd c. BCE) and the unreinforced 43-meter dome of the Pantheon (126 CE) remains a challenge to modern materials science. Contemporary Portland cement concretes typically deteriorate within decades when exposed to seawater, yet Roman maritime infrastructure demonstrates increasing structural resilience over centuries due to ongoing pumiceous volcanic ash (*pulvis Puteolanus*)-lime reactions. Vitruvius' *De Architectura* (c. 30 BCE) established this Campanian volcanic tuff as the imperial standard, creating an enduring historiographic bias toward central Italian techniques.

## The Provincial Knowledge Gap

While archaeological investigations have meticulously documented concrete in Rome, Ostia, and Pompeii, systematic analysis of provincial variations remains scarce. This neglect obscures a critical dimension of Roman technological sophistication: the adaptation of core principles to diverse territorial constraints. Transporting pozzolana beyond 100km was economically impractical—a reality forcing frontier engineers to innovate with indigenous materials.

## Research Objectives and Methodology

This paper addresses this gap through: Archaeometric re-examination of 32 mortar samples from British sites using SEM-EDS and XRD  
Comparative analysis of compressive strength data from experimental reconstructions  
Critical reassessment of Vitruvian literature against material evidence  
Evaluation of modern sustainability applications  
We contend that provincial concrete was not an inferior imitation but a contextually optimized technology worthy of reappraisal.

## 2. Historical and Technical Foundations

### The Vitruvian Framework

Vitruvius' specifications (Book II.4-6) emphasized: Hydraulic reactivity: Volcanic ash's aluminosilicate content enabling seawater crystallization  
Aggregate gradation: Layered caementa (rubble) with maximum dimension  $\leq 1/3$  wall thickness  
Mortar composition: 1:3 lime-to-pozzolan ratio for optimal workability and strength  
The text briefly acknowledges regional alternatives ("in other places... substances of similar utility" II.6.1) but provides scant technical details.

### Modern Scientific Understanding

Advanced mineralogical studies reveal why Italian concrete outperforms modern counterparts: Phase Formation Process Function  
Tobermorite  
Lime-pozzolan reaction in seawater  
Strength-generating crystals  
Phillipsite  
Long-term alkaline dissolution  
Self-healing microcrack filling  
Aluminous gels  
Interaction with clay impurities  
Chloride ion binding (Jackson et al., 2014; Seymour et al., 2023)

### The Provincial Imperative

The logistical reality of empire demanded local solutions: Transporting 1 ton of pozzolana from Puteoli to Londinium cost >300 denarii (Diocletian's Edict 301 CE) Legions constructing Hadrian's Wall (122 CE) needed 500m<sup>3</sup> concrete/km - impossible with imported materials Local kilns producing brick/tile provided readily pozzolanic waste material

### 3. Archaeometric Analysis of Britannic Concrete

#### Methodology

Samples from English Heritage archives subjected to: SEM-EDS: Elemental mapping at 15kV accelerating voltage (5nm resolution) XRD: Mineral phase identification via Bragg-Brentano geometry (Cu-K $\alpha$  radiation) Acid dissolution: Quantification of reactive silica/alumina

#### Site-Specific Formulations

A. Londinium (Port Infrastructure, 70-200 CE) Matrix: Silica-rich Thames estuary clay calcined at 650 $\pm$ 50°C Aggregate: Fluvial gravels + crushed Kentish ragstone Key finding: Iron (Fe $\approx$  0.8%) enhanced sulfate resistance in tidal zones

B. Eboracum (Legionary Bathhouse, 108 CE) Pozzolan: Ground brick waste (testaceum) from local figlinae Innovation: Added crushed limestone (CaCO $_3$ ) for freeze-thaw durability Microstructure: Dense C-A-S-H gels